SUMAKE®

CE

PNEUMATIC TOOLS

1/2” Heavy Duty Impact Wrench (Handle Exhaust)

ST-5544H

SPECIFICATION

Free Speed (rpm)	7000
Square Driver (inch)	1/2”
Std.Bolt Size (inch)	5/8”
Air Consumption (cfm)	8
Max. Torque(ft-ib)	400
Air Pressure (kg/cm³)	6.2
Air Inlet (inch)	1/4”
Overall Length (mm)	184
Net Weight (kgs)	2.7

Test results according to prEN 792-6

Vibration ISO 8662-7	**Noise** ISO 3744	**Remark**
No-Load: 1.2 m/s²	Sound pressure level 84 dB	Should wear an approved ear - protector and gloves while operating tool.
	Sound power level 96 dB	
	Instantaneous sound pressure 99 dB	

EC DECLARATION OF CONFORMITY FOR MACHINERY

Manufacturer: SUMAKE INDUSTRIAL CO.,LTD.

Address: 3F2, NO.202, SEC. 5, Nan-King East Road
TAIPEI, TAIWAN

herewith declares that:

ST-5544H
1/2” Heavy Duty Impact Wrench (Handle Exhaust)

- is in conformity with the provisions of the Machinery Directive (Directive 89/392/EEC), as amended, and with national implementing legislation:

-and have been tested according to: prEN 792...(relevant part)

Taipei,Taiwan Oct / 10 / 1997

.....
Signature

MIKE SU
.....
Full name

Foreword

Sumake is a manufacturer and exporter of air tools since established. We have devote all our effort in improving quality and tools life. As well as the noise and vibration of tools. Bring all of your working efficiency, profits and enjoy using the tool is our principle.

Operator's instruction

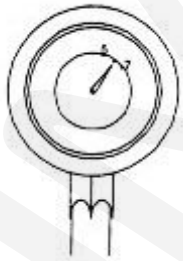
1.Main Applications

This aasemby tool is the perfect one to which the work of heavy truck, boat, construcion machine, steel belt for excavator etc.

2.Cautions for Use

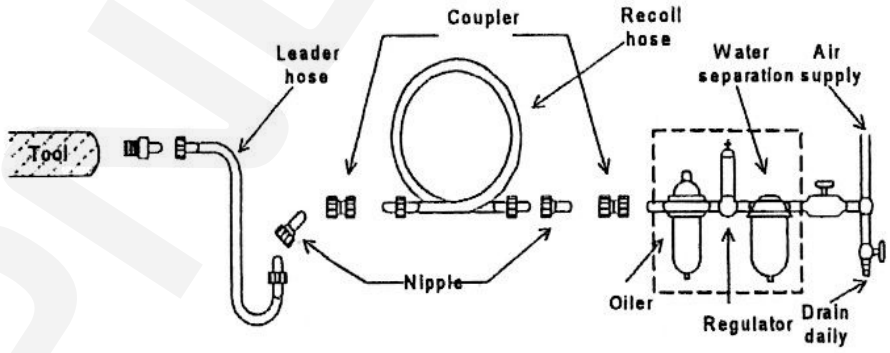
- 2-1 Air pressure

  Maximum performance is displayed at the proper sanding speed, obtainable at a gauge pressure of 6.2 bar. Range-wise, this is an air pressure from 5 to 7 bar (70 to 100 psi)



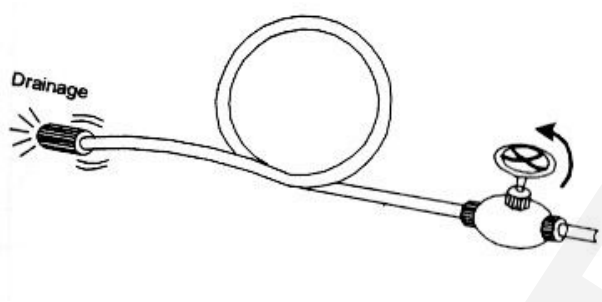
- 2-2 Air line

  Use a 3/4" air hose between the compressor and the tool. Compressed air is cooled and its water content separated, as soon as the air leaves the compressor. A portion of the water content, however, is condensed in the piping, and can enter the tool mechanism, and may cause trouble. So, install an air filter and on oiler between the compressor and the tool. Use a 3HP or larger compressor.



- 2-3 Air hose

  Clean the hose with a blast of compressed air before connecting the hose to air tool. This will prevent both moisture and dust within the hose from entering the tool and causing possible rust or malfunction. To compensate for unusually long hose (over 25 ft), the line pressure should be increased accordingly.



- 2-4 Inserted tools

  Use only the socket or adapter which are in good condition for use. The intended socket and adapter for this air tool could are started as "Square Drive" on the specification list.
- 2-5 The approved eye protector, ear-muff, mouth-muffle, and gloves shall be worn when operate this tool.
- 2-6 The working place shall be ventilative.
- 2-7 Release the on-off device in the case of energy supply failure.

3.Operation Method

- 3.1 On-off device

  The on-off device is on the inner or outer contour of the grip. It is a "hold-to-run" type. This tool stops rotation within few sec, after releasing the lever. For the sake of safety, place it on a level plate or on hanger after it completely stops.
- 3.2 Torque Adjuster

  You can adjust the torque by rotating the knob which indicated by 1 to 6. "1" indicates the smallest torque output and "6" indicts the largest torque output.
- 3.3 Rotating Direction

  One shall make sure the direction of rotation before actuate this tool. The "F" indicts foreword and the "R" indicts reverse. Forward is defined as clockwise direction seen from the operator's position.

4. Maintenance

- 4-1 Lubrication

  Before connecting the hose, apply 4 or 5 drops of #60 spindle oil at the air inlet. Use of a thicker oil can lead to reduced performance or malfunction. If a thicker oil is used by accident, wash it away immediately. Also, every 3 or 4 hours of operation, oiling is necessary.
- 4-2 Storage

  Avoid storing the tool in a location subject to high humidity. If the tool is left as it is used, the residual moisture inside the tool can cause rust. Before storing and after operation, oil the tool at the air inlet with spindle oil and run it for short time.
- 4-3 Disposal

  If the tool is too seriously damaged to be used any more, drop it in a resource recycling can. Never drop it into fire.
- 4-4 Ordering service Parts

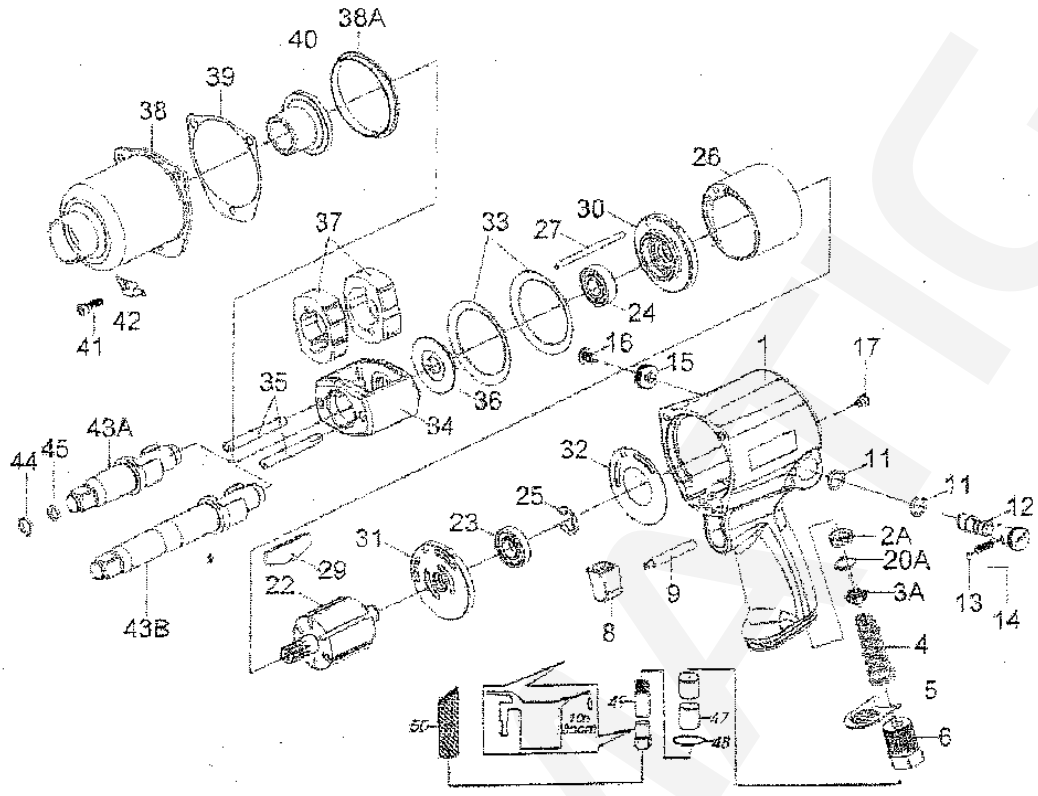
  For further operational and handling information or of replacement of parts and components, contact the sale agent from whom you purchased the tool or the service division of our company.

  ** In ordering parts and components, give each part number, name and quantity.*

Warning

- 1.The power toll shall not be used in potentially explosive atmospheres.
- 2.Disconnect the air hose before changing or adjusting any inserted tools.
- 3.Prevent long hair or loose clothing from drawing in while operate this tool.
- 4.Keep your body in well balanced position and always wear gloves to reduce the risk of crushing caused by torque between handle and workpiece.
- 5.Unexpected direction of rotating could cause a hazardous situation.
- 6.Slip/Trip/Fall is a major reason of serious injury or death. Beware of excess hose left on the walking or work surface.
- 7.Wearing eye/face protector could reduce the danger to person from high speed splinters being emitted from this tool in the case of inserted tool failure or emitted from workpiece
- 8.Wearing mouth-muff could avoid inhaling dust or handling debris from work process that can be harmful to your health.
- 9.Excessive high air pressure and too much free rotation may speed the wear of this tool and might cause danger situation.

ST-5544H 1/2" HEAVY DUTY IMPACT WRENCH (HANDLE EXHAUST)



PARTS LIST

No.	Parts No.	Description	Q'ty
1	5544H-01	Motor Housing Assembly	1
2A	5544H-02A	Throttle Valve	1
3A	5544H-03A	Throttle Valve Assembly	1
4	5544H-04	Throttle Valve Spring	1
5	5544H-05	Exhaust Silcencer	1
6	5544H-06	Air Strainer	1
8	5544H-08	Trigger	1
9	5544H-09	Trigger Pin	1
11	5544H-11	Reverse Valve Bushing Seal	2
12	5544H-12	Reverse Valve	1
13	5544H-13	Reverse Valve Detent Ball	1
14	5544H-14	Reverse Valve Detent Spring	1
15	5544H-15	Reverse Valve Knob	1
16	5544H-16	Reverse Valve Knob Screw	1
17	5544H-17	Grease Fitting	1
20A	5544H-20A	O-Ring	1
22	5544H-22	Rotor	1
23	5544H-23	Rear Rotor Bearing	1
24	5544H-24	Rear Rotor Bearing	1
25	5544H-25	Rear Rotor Bearing Retainer	1
26	5544H-26	Cylinder	1
27	5544H-27	Cylinder Dowel	1
29	5544H-29	Rotor Blade	6
30	5544H-30	Front End Plate	1

No.	Parts No.	Description	Q'ty
31	5544H-31	Rear End Plate	1
32	5544H-32	End Plate Gasket	1
33	5544H-33	Motor Clamp Washer	2
34	5544H-34	Hammer Frame	1
35	5544H-35	Hammer Pin	2
36	5544H-36	Hammer Frame Rear Washer	1
37	5544H-37	Hammer	2
38	5544H-38	Hammer Case	1
38A	5544H-38A	Hammer Case Pilot	1
39	5544H-39	Hammer Case Gasket	1
40	5544H-40	Hammer Case Bushing	1
41	5544H-41	Hammer Case Cap Screw	3
42	5544H-42	End Cap	1
43A	5544H-43A	Standard Anvil	1
43B	5544H-43B	2" Extended Anvil	1
44	5544H-44	Socket Retainer	1
45	5544H-45	Retainer O-Ring	1
47	5544H-47	Exhaust Hose (For ST:5544HRE)	1
48	5544H-48	O-Ring (For ST-5544HRE)	1
49	5544H-49	Lead Hose (For ST-5544HRE)	1
50	5544H-50	Isolation Cover (For ST-5544HRE)	1
TK	5544H-TK	Tune-Up Kit (Incl. 2A,3A, 11 (2),20A,29(6),39,44,45)	